Thursday, 9/20/2007 3:22:01 PM Kim Johnston User **Process Sheet Drawing Name** : 'S' LOCKING SEAL Customer : CU-DAR001 Dart Helicopters Services Job Number : 34718 **Estimate Number** : 10052 : D2126 **Part Number** P.O. Number D2126 REV. C : 9/20/2007 S.O. No. : **Drawing Number** This Issue : N/A : NC Project Number Prsht Rev. : 11 · PURCHASED PARTS : C First Issue Type **Drawing Revision** : 32619 Previous Run Material **Due Date** : 9/27/2007 Qty: 500 Um: Each Written By Checked & Approved By Re-format, ECN 175 (Dwg to Rev. C) D : Est Rev. B 99.03.29 Comment М Additional Product Job Number: Description: Seq. #: Machine Or Operation: PURCHASING 1.0 PG Comment: PURCHASING C207/09/21 Issue P/O: 4646 Make per Dwg D2126 500 FT Possible Supplier: Accurate Rubber: P/N: 110750004 Material release note required 2.0 110750004 Seal Comment: Qty.: 1.0000 f(s)/Unit Total: 500.0000 f(s) Seal PACKAGING 1 PACKAGING RESOURCE #1 3.0 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached 4.0 QC6

PACKAGING RESOURCE #1

Comment: DIMENSIONAL CHECK

5.0 PACKAGING 1

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location:

(11/10/16 (5

Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES					
DATE	STEP	PF	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
			· · · · · · · · · · · · · · · · · · ·					
Part No		PAR #:	Fault Category:	NCR: Ye	s No DQ	A:	Date:	
				QA	: N/C Close	d:	_ Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE		Description of NC		ViC4i						
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		

NOTE: Date & initial all entries

Date:

Thursday, 9/20/2007 3:22:01 PM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 'S' LOCKING SEAL

Job Number: 34718

Part Number: D2126

Job Number:



Seq. #:

Job Completion

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE





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Dart Ae	rospace	Ltd							3
W/O:			WC	ORK ORDER CHANGES	,				
DATE STEP		PROCEDURE CHANGE			Ву	Date (Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	gory: N	ICR: Yes N	io DQA:		_ Date: _	
					QA: N/	C Closed:		_ Date:	
NCR:			WORK ORDI	ER NON-CONFORMANO	CE (NCR)				
DATE	STEP	Description of NC Section A	Corrective Action Section B		Sign & Date	Verificat Section		Approval Chief Eng	Approval QC Inspector
			O.mor Lang	Office Eng	Date				



1:1 SCALE DETAIL

D2126-XXXX LOCKING SEAL LENGTH

EG: 87.5" LONG: D2126-0875 10" LONG: D2126-0100

POSSIBLE SUPPLIERS:

ACCURATE RUBBER ITEM NUMBER 110750004 PER DIE NUMBER 631

SHOP COPY
RETURN TO
RETURN TO
ENGINEERING

0.530 0.490 0.342 R0.313 -- 0.097 0.064 0.194 0.75 0.402 0.136 0.161 0.152 0.026 0.20 R0.313 R0.313 0.51-0.541 0.563 0.656 -

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C	Œ	Α	99.03.15	DATE	车	CHECKED	DESIGN
99.03.15	98.12.01	92.03.16		/	D	APPROVIDO	DRAWN BY
ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS	REDRAWN; ADD PATTERN	92.03.16 NEW ISSUE	LOCKING SEAL 3:1	TITLE SCALE	D2126 SHEET 1 OF 1	DRAWING NO. REV. C	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA

MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR ALL DIMENSIONS ARE IN INCHES

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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12771 No. 5 Road Richmond, B.C. Canada V7A 4E9

Tel: (604) 274-9955 Fax: (604) 274-1013

CERTIFICATE OF COMPLIANCE

Customer : Dart Aerospace LTD

Customer P.O. # : P000004646

ACR W.O. # : Item # : 110750004

Item Description: #YAD- 2126 Locking Seal Extrusion

ACR Compound : F- 612

Date Shipped: 10/15/2007

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)



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Mohsen Ahmadi

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